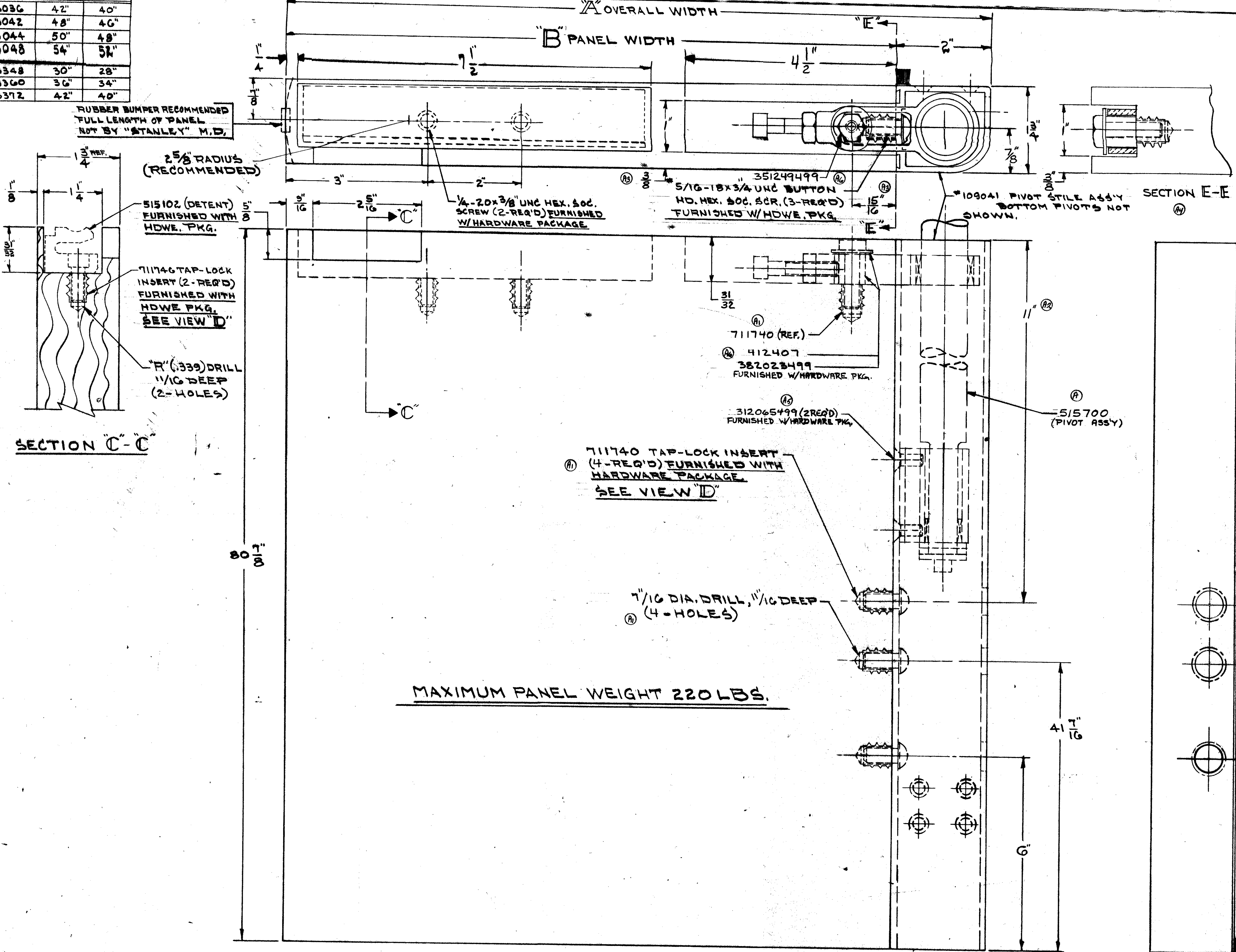


MODEL NO.	A	B
3036	42"	40"
3042	48"	46"
3044	50"	48"
3048	54"	52"
3348	30"	28"
3360	36"	34"
3372	42"	40"

109098



**INSTALLATION:**  
 FOR MOST WOOD APPLICATIONS INCLUDING MEDIUM HARD & HARD WOOD, THE INSERT SHOULD BE INSTALLED SLOT OR HOLE DOWN. THE CUTTING ACTION AT THE SLOTTED OR HOLE SECTION ALLOWS A FREER INSTALLATION & AVOIDS RADIAL STRESSES WHICH MAY OTHERWISE TEND TO SPLIT THE WOOD.

**IN SOFT WOODS, THE INSERT SHOULD BE INSTALLED SLOT OR HOLE UP. THE INSERT IS THEN THREADED DOWN, SIMILAR TO A WOOD SCREW. THE ABSENCE OF CUTTING PROVIDES A FIRM ANCHOR IN THE RELATIVELY SOFT WOOD.**

**NOTE: FOR INSTALLATION OF INSERTS, FASTEN SCREW INTO INSERT & THREAD COMPLETE INSERT INTO DRILLED HOLES.**

**VIEW 'D'**  
**APPLICATION OF TAP-LOCK INSERTS IN WOOD DOOR**

192-16	3-3-92	382023499	48
		412407	351249499
		312065499	
		Section E-E	
		Bottom Pivot Assy	
		11" WAS 4"	
		4 REQS WAS 3 REQS	
		Added 615700	
		REVISED AND RELEASED	
		Pilot Lot Release	
ECN	DATE	REV.	BY
SPEC. NO.	GRADE	SIZE	TEMPER

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MUST BE FREE FROM BURRS & ROUGH EDGES  
 DO NOT SCALE THIS DRAWING - TOLERANCES UNLESS OTHERWISE SPECIFIED - FRACTIONS ± .015, DECIMALS ± .005, ANGULAR ± 1'

**PANEL PREPARATION DRAWING**  
**WOOD**

36" DOOR ASSY L.H. (WOOD) DESIGNER PACKAGE DURA-Glide 3000  
 DRAWING L-1-16-85 DATE CHECKED APP'D SCALE 1:1  
**STANLEY DOOR OPERATING EQUIPMENT**  
 DIVISION OF THE STANLEY WORKS, FARMINGTON, CONN.