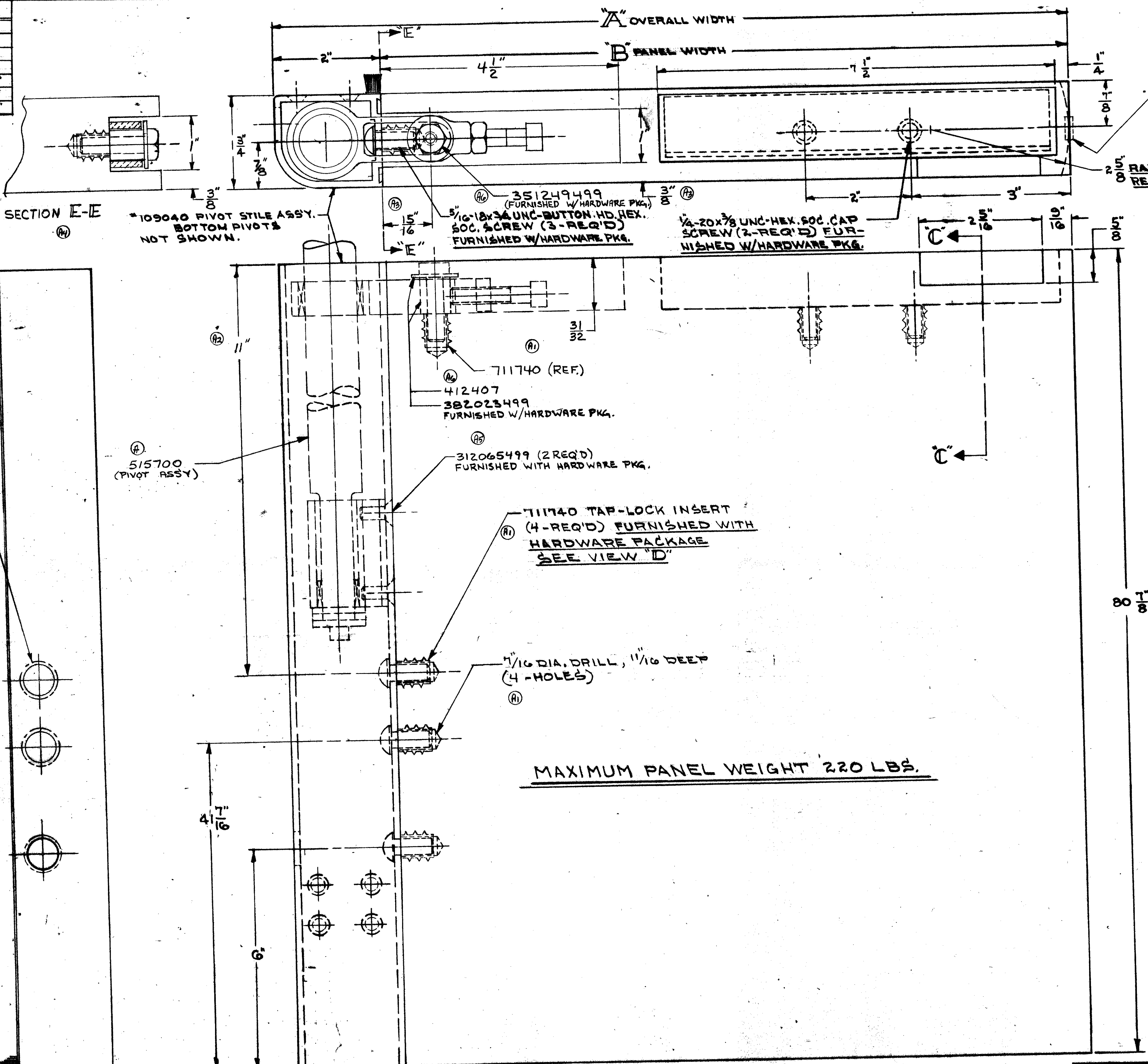


MODEL NO.	"A"	"B"
3036	42"	40"
3042	48"	46"
3044	50"	48"
3048	54"	52"
3348	30"	28"
3360	36"	34"
3378	42"	40"

100000
ASSEMBLY



RUBBER BUMPER RECOMMENDED FULL LENGTH OF PANEL NOT BY "STANLEY" M.D.

RADIUS RECOMMENDED

515102 (DETENT) FURNISHED WITH HDWE. PKG.

711740 TAP-LOCK INSERT (2-REQ'D) FURNISHED W/HDWE. PKG. SEE VIEW "D"

"R" (.339 DRILL) 1/16 DEEP (2-HOLES)

SECTION C-C

A

B

INSTALLATION:
 FOR MOST WOOD APPLICATIONS INCLUDING MEDIUM HARD & HARD WOOD, THE INSERT SHOULD BE INSTALLED SLOT OR HOLE DOWN. THE CUTTING ACTION AT THE SLOTTED OR HOLE SECTION ALLOWS A FIRM INSTALLATION & AVOIDS RADIAL STRESSES WHICH MAY OTHERWISE TEND TO SPLIT THE WOOD.

IN SOFT WOODS, THE INSERT SHOULD BE INSTALLED SLOT OR HOLE UP. THE INSERT IS THEN THREADED FORMING, SIMILAR TO A WOOD SCREW. THE ABSENCE OF CUTTING PROVIDES A FIRM ANCHOR IN THE RELATIVELY SOFT WOOD.

NOTE: FOR INSTALLATION OF INSERTS, FASTEN SCREW INTO INSERT & THREAD COMPLETE INSERT INTO DRILLED HOLES.

VIEW D
 APPLICATION OF TAP-LOCK INSERTS IN WOOD DOOR

92-48	3-3-92	Added 382023499	WR
		412407 & 351249499	
		Added 312065499	
		Added Section E-E	
		Added 11" Hole 4"	
		4 Req'd Mac & Req'd	
		Added 515700	
		REVISION AND RELEASED	
		PILOT LOT RELEASE	
ECN	DATE	REVISION	APPROVED

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PANEL PREPARATION DRAWING
 WOOD

WOOD DOOR ASSY R.H. (WOOD) DESIGNER PACKAGE DURA-Glide 3000

DATE: 1-9-99

SCALE: 1/8" = 1"

STANLEY DOOR OPERATING EQUIPMENT
 DIVISION OF THE STANLEY WORKS, FARMINGTON, CONN.

MUST BE FREE FROM BURRS & ROUGH EDGES
 DO NOT SCALE THIS DRAWING - TOLERANCES UNLESS OTHERWISE SPECIFIED - FRACTIONS ± .015, DECIMALS ± .005, ANGULAR ± 1'